

## FLAT BED CNC LATHE TACCHI MOD.HS 1200-S STI-4000

### CNC UNIT SIEMENS 805



### TECHNICAL CHARACTERISTICS

#### CAPACITY

|                                                               |     |       |
|---------------------------------------------------------------|-----|-------|
| • height center                                               | mm. | 650   |
| • max turning diameter                                        | mm. | 1300  |
| • max turning diameter over cross slide                       | mm. | 850   |
| • max turning diameter on the gap                             | mm. | 1000  |
| • distance between center                                     | mm. | 4000  |
| • bed width                                                   | mm. | 850   |
| • max permissible load between the center without steady rest | Kg. | 11000 |
| • max permissible overhung load                               | Kg. | 2900  |

#### SPINDLE

|                                   |     |         |
|-----------------------------------|-----|---------|
| • spindle speed                   | rpm | 1-1000  |
| • spindle speed in constant power | rpm | 37-1000 |
| • speed ranges                    | n°  | 3       |
| • spindle motor                   | HP  | 50      |
| • spindle torque                  | Kgm | 1300    |
| • spindle taper                   | DIN | 55021   |

**TECNOLOGY - MACHINE TOOLS - CUSTOMER CARE SERVICE**

www.olidali.com - info@olidali.com

www.skio.net - info@skio.net

- spindle hole diameter mm. 120

FEEDS

- longitudinal feed range mt/min 0-6000
- cross feed range mt/min 0-6000
- longitudinal rapid feed mt/min 6000
- cross rapid feed mt/min 6000

TAILSTOCK

- quill diameter mm. 185
- quill travel mm. 300
- tailstock quill inside taper C.M. 6

GENERAL DATA

- floor space mm. 9500x1800
- height machine mm. 1550
- approx weight Kg. 15.000

## **STANDARD ACCESSORIES**

- CNC Unit SIEMENS 805
- Automatic electric square turret positions n ° 4
- Independent chuck with 4 guides diameter mm. 1000
- Independent chuck with 4 guides diameter mm. 1500
- Tailstock automatic hydraulic
- Steady rest
- Monolithic cast iron bed
- Coolant system
- Auto lubrication system
- Set of boring bars and boring bar holders
- Operator and maintenance manuals
- CNC manuals
- Year of construction 1995