

TRAVELLING COLUMN MILLING MACHINE SACHMAN MOD.MP212 CNC UNIT HEIDENHAIN TNC-530



TECHNICAL CHARACTERISTICS

TRAVEL

• X axis travel	mm.	6000
• Y axis travel	mm.	1400
• Z axis travel	mm.	2500

STOLLE TABLE (RAISED TYPE)

• dimensions	mm.	8000x2000
• width of T slots	mm.	22
• number of T slots	n°	8

SPINDLE

• spindle motor power (S1-S6)	KW	37/56
• spindle speed	rpm	5000
• automatic head on 45° inclined plane n° divisions on the 2 joints	degree	2,5° X 2,5°
• spindle nose	DIN 69871	ISO 50

AXIS

Dimensions and technical data are not demanding and can be changed at the discretion of the Manufacturer

TECNOLOGY - MACHINE TOOLS - CUSTOMER CARE SERVICE

www.olidali.com - info@olidali.com

www.skio.net - info@skio.net

• X-axis motor torque	Nm	65
• Y-axis motor torque	Nm	61
• Z-axis motor torque	Nm	65
• thrust force X axis	N	1600
• thrust force Y axis	N	1600
• thrust force Z axis	N	1600
• rapid feed X/Y/Z axis	mt/min	30

TOOL MAGAZINE

• number of tools in ATC	n°	40
• max tool diameter	mm.	125
• max tool diameter (without adjacent tool)	mm.	250
• max tool length	mm.	300
• max tool weight	Kg.	20

STANDARD ACCESSORIES

- CNC Unit Heidenhain TNC-530
- Splash guard CE Norm
- Auto lubrication system
- Coolant system
- Automatic head KOSMO with 2 axes, divisions on the two joints every 2,5° x 2,5°
- Raised Stolle type worktop
- Coolant through spindle high pressure
- Convogliatore trucioli
- Tool magazine with 40 positions chaine type
- Operator and maintenance manuals
- CNC manuals
- CE Mark
- Year of construction 2004