

CNC LATHE VICTOR MOD.VTURN 36/125

CNC UNIT FANUC 0-T



TECHNICAL CHARACTERISTICS

CAPACITY

• swing over bed	mm.	680
• swing over cross slide	mm.	475
• distance between center	mm.	1290
• standard turning diameter	mm.	320
• bar capacity	mm.	90

FEEDS & TRAVEL

• X axis travel	mm.	30+275
• Z axis travel	mm.	1255
• rapid feed X axis	mm/min	12000
• rapid feed Z axis	mm/min	15000

SPINDLE

• spindle speed	rpm	9-2500
• spindle nose	ASA	A2-8
• spindle hole diameter	mm.	105

Dimensions and technical data are not demanding and can be changed at the discretion of the Manufacturer

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- diameter of front bearing mm. 160

TURRET

- number of tools n° 10
- section for external tools mm. 32x32
- boring diameter mm. 50

TAILSTOCK

- quill diameter mm. 110
- tailstock quill inside taper C.M. 4
- quill travel mm. 100

MOTORS

- spindle motor (cont/30 min) HP 30/35
- motor power X axis HP 2,8
- motor power Z axis HP 5,0

GENERAL DATA

- coolant tank Liters 150
- floor space mm. 5210x1985
- height machine mm. 2205
- weight machine Kg. 9100

STANDARD ACCESSORIES

- CNC Unit FANUC 0-T
- Chip conveyor
- Coolant system
- Splash guard CE Norm
- Operator and maintenance manuals
- CNC manuals
- Year of construction 2001
- Hardened and ground guideways with covering of Turcite
- Presetting
- Self-centering chuck with 3 guides diameter mm. 380