

VERTICAL MACHINING CENTER MAXIMART MOD.VMC-135E CNC HEIDENHAIN TNC 530



TECHNICAL CHARACTERISTICS

TABLE

• table size	mm.	1500x700
• width of T slots	mm.	18
• number of T slots	n°	7
• pitch of T slots	mm.	100

AXIS

• X axis travel	mm.	1350
• Y axis travel	mm.	760
• Z axis travel	mm.	710
• positioning accuracy of 300 mm.	mm.	0,003
• repeatability accuracy over 300 mm.	mm.	± 0,003
• spindle nose to table surface	mm.	100-810
• spindle axis to column	mm.	780

SPINDLE

• spindle nose	BT	40
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TECNOLOGY - MACHINE TOOLS - CUSTOMER CARE SERVICE

www.olidali.com - info@olidali.com

www.skio.net - info@skio.net

• spindle speed	rpm	60-8000
• spindle bearing diameter	mm.	70
• spindle motor (cont/30 min)	KW	11/16

FEEDS

• working feed	mm/min	1-5000
• rapid feed X axis	mt/min	15
• rapid feed Y axis	mt/min	15
• rapid feed Z axis	mt/min	12

TOOL MAGAZINE

• number of tools	n°	20
• max tool diameter	mm.	100
• basket tool change system (without exchange arm)	tipo	Random
• max tool weight	Kg.	7

GENERAL DATA

• floor space	mm.	3540x3050
• height machine	mm.	2830
• weight machine	Kg.	7200

STANDARD ACCESSORIES

- CNC Unit Heidenhain TNC 530
- Splash guard CE Norm
- Double chip conveyor screw type
- Auto lubrication system
- Coolant system
- Halogen lamp
- Basket tool changer 20 positions (without exchange arm)
- Power off
- Spindle air blast
- Rigid tapping
- Heat exchanger electrical cabinet
- Leveling bolts and pads
- Operator and maintenance manuals
- CNC manuals
- Year of construction 2011