

BED TYPE MILLING MACHINE CME MOD.BF-04

CNC UNIT HEIDENHAIN TNC-426



TECHNICAL CHARACTERISTICS

TABLE

● table size	mm.	2700x1000
● number of T slots	n°	7
● width of T slots	mm.	22
● pitch of T slots	mm.	140
● max permissible load on table	Kg.	6500

TRAVEL

● X axis travel (longitudinal)	mm.	2500
● Y axis travel (transversal)	mm.	1200
● Z axis travel (vertical)	mm.	1500
● diameter x pitch X axis	mm.	63x10
● diameter x pitch Y axis	mm.	50x10
● diameter x pitch Z axis	mm.	63x10

FEEDS

● working feed	mm/min	0-4000
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Dimensions and technical data are not demanding and can be changed at the discretion of the Manufacturer

TECNOLOGY - MACHINE TOOLS - CUSTOMER CARE SERVICE

www.olidali.com - info@olidali.com

www.skio.net - info@skio.net

- rapid feed
- motor power axis

mm/min	10000
Nm	38

SPINDLE

- spindle motor (cont/30 min)
- spindle nose
- spindle speed

KW	22/30
ISO	50
rpm	50-3000

AUTOMATIC HEAD

- number of controlled axes
- minimum increment of divisions for each axi

n°	2
degree	2,5°

TOOL MAGAZINE

- number of tools
- tool taper
- tool change system (with exchange arm)

n°	30
ISO	50
type	chaîne

GENERAL DATA

- hydraulic power unit
- lubrication motor pump
- coolant pump
- floor space
- height machine
- weight machine

KW	1,1
KW	0,4
KW	0,6
mm.	6230x4360
mm.	3615
Kg.	19500

STANDARD ACCESSORIES

- CNC Unit Heidenhain TNC-
- Splash guard CE Norm
- Automatic head with 2 axes divisions on the two joints every 2,5°x2,5°
- Coolant system
- Tool magazine with 30 positions chaine type horiz / vert
- Chip conveyor chaine type
- Operator and maintenance manuals
- CNC manuals
- Year of construction 1995