

## VERTICAL GANTRY MACHINING CENTER RAMBAUDI MOD.RAMFAST CNC UNIT FIDIA C10



### TECHNICAL CHARACTERISTICS

#### WORK TABLE

● table size	mm.	1200x1200
● max load permitted on the table	Kg.	3000
● B-axis min. index angle	degree	0,001°

#### TRAVEL

● X axis travel (longitudinal)	mm.	1600
● Y axis travel (transversal)	mm.	2200
● Z axis travel (vertical)	mm.	900
● distance between column	mm.	1550
● B axis continuous variation table divisions	degree	360000°
● head rotation on A axis	degree	+/- 105°

#### FEEDS

● rapid feed X axis	mm/min	45000
● rapid feed Y axis	mm/min	45000
● rapid feed Z axis	mm/min	45000

**TECNOLOGY - MACHINE TOOLS - CUSTOMER CARE SERVICE**

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- acceleration m/sec<sup>2</sup> 4,5

**SPINDLE**

- spindle motor KW 32
- spindle speed rpm 18000
- spindle torque Nm 103
- spindle taper HSK 63A

**TOOL MAGAZINE**

- tool magazine number n° 60
- max tool diameter mm. 105
- max tool length mm. 250
- max tool weight Kg. 10
- tool taper HSK 63A

**GENERAL DATA**

- floor space mm. 5300x7000
- height machine mm. 4300
- weight machine Kg. 26000
- total power installed KW 90

## **STANDARD ACCESSORIES**

- CNC Unit FIDIA C10
- Tool magazine with 60 positions
- Coolant system
- Spray tool coolant mist
- Double chip conveyor screw type
- Chip conveyor chaine type
- Splash guard CE Norm
- Operator and maintenance manuals
- CNC manuals
- No. 1 Head
- CE Mark